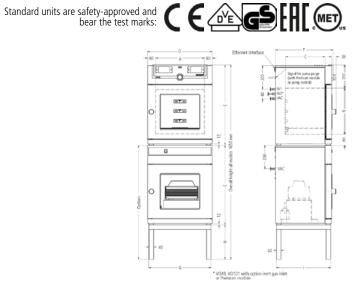
## **VACUUM OVENS VO**

according to DIN 12880:2007-05; EN 61010-1 (IEC 61010-1)

Interior:	stainless steel interior, material 1.4404 (ASTM 316 L), hermetically welded, with removable mountings at the sides for cleaning, including thermoshelf guide bars, as well as mounting on top to avoid turbulences						
Housing:	textured stainless steel 1.4016 (ASTM 430), rear zinc-plated steel 1.0037 (St37-2), intuitively operated TwinDISPLAY (TFT colour display) with touchscreen						
Door:	full-sight glass door, inside spring-loaded, 1 5mm thick glazed panel in safety glass, outside with anti-splitter screen						
Connection:	mains cable with plug (German type)						
Installation:	4 adjustable appliance feet						
Interfaces:	US8 Ethernet						



Model sizes/Description				29	49	101	
Stainless steel	Volume		I	29	49	101	
interior	Width	(A)	mm	3	85	545	
	Height	(B)	mm	305	385	465	
	Depth	(C)	mm	250	330	400	
	Max. number of thermoshelves		number	1	2		
	Max. number of thermoshelves (with premium module)		number	2		4	
	Max. loading of chamber		kg	40	6	50	
	Max. loading per thermoshelf		kg		20		
Textured stainless	Width	(D)	mm	5	50	710	
steel exterior	Height	(E)	mm	607	687	767	
	Depth (without door handle, depth of handle +38 mm) (F) mm 400		400	480	550		
Standard equipment	Works calibration certificate (measuring point in the middle of the individual shelf for $+160$ °C at 20 mbar pressure): a separate certificate is prepared for each thermoshelf ordered and shipped together with the vacuum oven			•			
	Thermoshelf - aluminium eloxadised material WSt. 3.3547 (ASTM B209) with integrated large-area heating including local temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf MLOP (Multi-Level-Over- temperature-Control) and calibration certificate (Calibration certificate only possible when ordering a new appliance)		number		1		
Temperature	Working temperature range		°C	at least 5 above ambient temperature up to +200			
	Setting temperature range		°C	+20 to +200			
	Setting accuracy		°C	up	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	: 0.5	
	Temperature variation in time (aluminium thermoshelf)		K	≤ ± 0,3			
	Temperature uniformity (surface) at +160 $^{\circ}\text{C/20}$ mbar (aluminium thermoshelf)		К		≤ ± 2,5		
Pressure (vacuum)	Adjustment range pressure		mbar	5 to 1100			
	Permitted final vacuum		mbar				
	Maximum leakage rate		bar/h		0.01		
Further data	Subframe tubular steel (extra cost), black enamelled (for stacking unit consisting of vacuum oven and pump module, total height: 1650 mm, see sketch of oven dimensions G/H/I) Width/Height/Depth		mm	529/450/383	529/290/463	689/130/533	
	Electrical load at 230 V, 50/60 Hz		W	820	2020	2420	
Packing data	Net weight		kg	55	83	110	
	Gross weight (packed in carton)		kg	76	104	135	
	Packed dimensions (Width, Height, Depth)		5		70/590	110	
	Net weight pump module without/with pump		kg	25/41	30/46		
	Gross weight pump module without/with pump (packed in carton)		kg	46/62	51/67		
	Packed dimensions pump module (Width, Height, Depth)		mm	660/870/590 830		830/1050/80	
Order No. Vacuum Ovens				V029	VO49		

Options		29	49	101	
Premium module: comprises the inert gas inlet, extra connectors for thermoshelves, 1 (size 29), 2 (sizes 49/101), an additional thermoshelf (sizes 49/101)			Τ5		
4 - 20 mA current loop interface (requires option T5) Temperature of a Pt100 sensor positioned flexibly in chamber for external temperature monitoring - price per sensor			V6		
	-	- V3			
Potential-free contact for combination error message (e.g. su		H6			
MobileALERT, notification by SMS in case of any error or alar		C3			
MobileALERT for 2 alarm notifications; notification by SMS. temperature and vacuum alarm (requires option T5 and H6)			- C4		
Accessories		29	49	101	
Thermoshelf - stainless steel material 1.4404 (ASTM 316 L) f including local temperature sensing (Pt100, 4-wire-circuit); ir temperature-Control) and calibration certificate (Calibration o	B00733	B00734	B00735		
Thermoshelf - aluminium eloxadised material WSt. 3.3547 ( temperature sensing (Pt100, 4-wire-circuit); individual overte Control) and calibration certificate (Calibration certificate onl	B00741	B00743	B00744		
Subframe, tubular steel, black enamelled (for stacking unit co see "further data" and sketch of oven dimensions)	E02030	E02031	E02037		
Signal cable (3 m) for control of rotation speed and optimisin Memmert pump (not required with pump module)	g pump performance by demand-controlled activation of purge of		B39410		
Noise-insulated vacuum pump module without pump (exteric metal plate at the bottom to accommodate the vacuum pum to the vacuum oven	or dimensions and -material No. s. vacuum oven) with antivibration o, incl. full-sight glass door. Socket, signal cable and connecting hose	PM29	PM49	PM101	
Noise-insulated vacuum pump module, as above, however w	th built-in pump, 230 V, 50/60 Hz	PMP29	PMP49	PMP101	
cuum connecting hose (3 m) from oven to Memmert pump incl. optimised connection accessories (partially stainless steel), (not guired with pump module)		B04026			
acuum pump with chemically resistant 4x diaphragm, pump capacity at atm. pressures: approx. 50 NI./min = 3,0 m <sup>3</sup> /h and nutom. purge control, 230 V, 50 Hz. Max. guarantee period 2 years (requires acessories B39410 and B04026)		E07509			
Accessories   Software and Connectivity		29	49	101	
	quirements for the use of electronically stored records and electronic e US Food and Drug Administration (FDA). For devices with TwinDIS- and English (at no extra charge).		FDAQ1		
FDA integration license for an additional device (up to a maximum of 31 units) into an already purchased FDA basic license.		FDAQ2			
USB User-ID stick (with User-ID licence): Oven-linked authoris red manipulation by unauthorised third parties. When reorder	ation licence (User-ID-programme) on Memory-stick, prevents undesi- ing please specify serial number	B33170			
Ethernet connection cable 5 m for computer interface			E06189		
USB-Ethernet adapter			E06192		